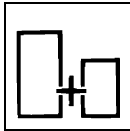




HR101 - HYDROFAN ONE-STEP ADDITIVE



1000 ml +
100 ml

DESCRIPTION

Special additive to use with HYDROFAN HE Basecoat system.

USE

For adding to HYDROFAN HE mixed colours for complete or part panel repairs as an alternative to traditional thinners (HF900-920 and HR912).

It improves the application efficiency by means of one application of Hydrofan base coat for complete opacity producing material as well as time saving.

CHARACTERISTICS

- Colour application in only one step without flash-off between coats
- Reduced application time
- This product improves the covering power
- Reduced product consumption thanks to a better coverage
- Excellent vertical stability and application flexibility
- Ready for use product in the practical Hydrobottle with easy dose cap

APPLICATION

Spraying.

Mixing ratio:

HIGH EFFICIENCY PROCESS	volume and weight
HYDROFAN Basecoat (colour as per formulation)	1000 parts
HR101 HYDROFAN ONE-STEP ADDITIVE	100 parts

N.B. In case of overcoating with MC380 MACROFAN AIRTECH UHS CLEARCOAT, it is necessary to activate the matt basecoat with **5% of HH980 HYDROFAN BASECOAT ACTIVATOR**, to mix thoroughly, to add **10% of HR101** and to mix thoroughly again.

Optimal application range:

Spray temperature	20-30°C
RH	35 – 85%

This additive doesn't change the time of utilisation of the mixture compared to standard process

Ø Air cap: 1,3-1,4 mm conventional or HVLP
Pressure: as recommended by gun producers
N° of coats: 1 + 1



HIGH EFFICIENCY PROCESS:

Apply one regular coat followed in a short time by a control coat.

Notes on application:

- Complete the colour application without waiting for the film matting and apply the control coat on the still wet film or as an alternative, if it is needed, apply the control coat on the dry film.
 - For partial touch-ups it is possible to apply thin and dry coats until you reach the touch-up covering and uniformity.
 - In case of three-coat colours, it is recommended to apply the 2nd coat (effect coat) by using 15% HR912 added to the colour mixed with HR101.
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NOTES

The different application techniques as well as the spray gun can affect the colour point and the final aesthetical aspect. That's why it is always recommended to previously apply a spray-out card according to the desired application method and to verify the result prior to the definitive application.

KEEP AWAY FROM FROST! Store between + 5 and +35° C

TECHNICAL DATA SHEET N° 0696-GB
UPDATED 12/2015

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